



**Copyright:** Original content from this work may be used under the terms of the creative commons attributes 4.0 licence.

## Justification Of The Angle Of Installation Of The Upper Edge Of The Dump To The Direction Of Movement And The Law Of Variation Of The Angles Of The Horizontal Generatrices Of The Dump To The Direction Of Movement

**F. Kh. Bakhramov**

Doctor Of Philosophy Technics, Termez Branch Of The Tashkent State Technical University  
Named After Islam Karimov, Uzbekistan

### ABSTRACT

The wing mounting angles are the angles of its installation to the bottom of the furrow  $\varepsilon_{KP}$  and to the direction of motion  $\gamma_{ED}$  in the plane touching the ploughshare-moldboard surface in the area of the upper edge of the wing. To reduce the traction resistance of the canal digger, when choosing the installation angles of the wing, one should proceed from the condition of reducing the angle of capture of the seam by the moldboard  $\gamma_{ED}$ . It is known from the theory of the share-moldboard surface that the angle  $\gamma_{ED}$  has a very significant effect on the traction resistance of the tool.

### KEYWORDS

Canal digger, formation jamming, dump, intervals, variations, regression equations, two-dimensional sections.

### INTRODUCTION

The work of the dumps of the canal digger is characterized mainly by the fact that they raise the cut layer to the day surface of the field and

move towards the berm. In this case, in the depth of the excavation, there should be no seam jamming between the working body and

the channel slope. This can be ensured if the lower part of the digging organ (share) is made in the form of a simple straight wedge, i.e.

$$\gamma^{\Delta}=90^{\circ}.$$

Behind the flat part, the value ( $\gamma_i$ ) should decrease (decrease) to  $\gamma_{ED}$ .

Let us represent the law of variation of the angles of the horizontal generatrices of the canal digger dump by the following expression:

$$\gamma_i = \gamma^{\Delta} - (\gamma^{\Delta} - \gamma_{ED}) \left( \frac{z_1}{h_{b.o} - h_1} \right)^n, \quad (1)$$

where  $\gamma^{\Delta}$  – is the angle of installation of the share to the direction of movement, degrees;

$\gamma_{ED}$  – angle of installation of the upper edge of the blade to the direction of movement, deg;

$z_1$  – is the height of the corresponding horizontal generatrix, measured from the height  $h_1$ , m;

$h_{b.o}$  – depth of temporary sprinkler excavation, m;

$h_1$  – is the height of the share in the vertical projection, m;

$n$  – is an exponent.

## MATERIALS AND METHODS

For research at the UzAMRI (Agricultural Mechanization Research Institute) experimental works, 4 pieces of the working body of the canal digger were made.

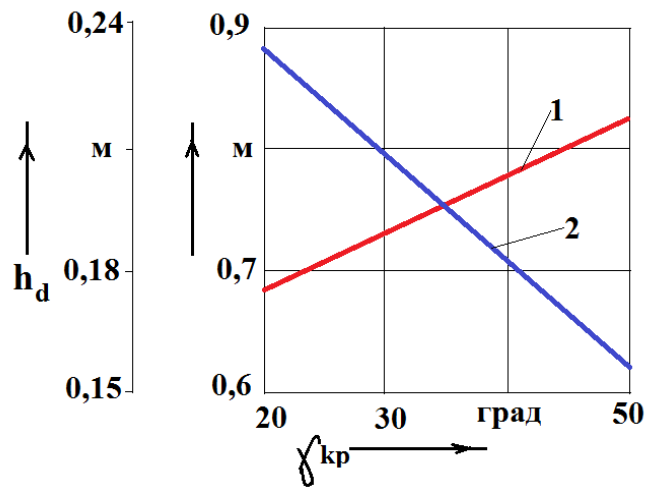
In the experiments, the angle  $\gamma_{ED}$  of the installation of the upper edge of the blade to the direction of movement was changed from  $20^{\circ}$  to  $50^{\circ}$ . The experiment was carried out in a soil canal, in 3 replicates. Before and after the passage of the canal digger, the cross-section of a temporary sprinkler was measured using a known technique with a profilometer [8,9].

The rational values of the angle  $\gamma_{ED}$  of the installation of the upper edge of the blade to the direction of movement and the exponent  $n$  were determined using the methods of mathematical planning of the experiment

## RESEARCH RESULTS AND THEIR ANALYSIS

In addition, the width of the dam base ( $L'$ ) and its height ( $h_{\theta}$ ). were measured. The results of experiments carried out at a speed of movement  $v_H=1$ , m / s, m / resistance, which corresponds according to the formula  $v_M=0,9$  m / s, are presented in (Fig-1).

Figure 1 shows that with an increase in the angle of installation of the upper edge of the dump to the direction of movement, the width of the dam base increases, and its height decreases.



**Figure 1.** Dependence of the width  $L'$  of the dam base and its height  $h_d$  on the angle ( $\gamma_{ED}$ ) of the installation of the upper edge of the dump to the direction of movement:

$$1- L' = f(\gamma_{ED}); \quad 2- h_d = f(\gamma_{ED});$$

This is explained by the fact that an increase in ( $\gamma_{ED}$ ) causes a significant increase in the absolute speed of movement of soil particles and the speed of their descent from the dump.

To ensure higher and more stable dams of a temporary sprinkler, taking into account the results of laboratory studies, as well as in order to reduce the metal consumption of the canal digger, the angle  $\gamma_{ED}$  of the upper edge of the dump to the direction of movement can be selected for further research within 30 ... 50 °.

The rational values of the angle  $\gamma_{ED}$  of the installation of the upper edge of the blade to the direction of movement and the exponent  $n$  were determined using the methods of mathematical planning of the experiment. The angle  $\gamma_{ED}$  of the installation of the upper edge of the blade to the direction of movement

varied 30 ... 50 °, the exponent was from 0.5 to 1.5 [12]. The principle of physical modeling was used for the experiment. Models of dumps with different horizontal generators in the amount of 9 pieces were made according to the patterns shown in Fig. 2.

For strain gauging of the models of the working body of the canal digger, an L-shaped strain protector with glued sensors was used to measure the longitudinal  $R_l$  and vertical  $R_v$  components of the soil resistance forces.

The levels of factors and the intervals of their variation, which are given in table -1, are selected based on the analysis of literature data.

The experiments were carried out in triplicate with appropriate randomization. The evaluation criterion was the total traction resistance of the working body of the canal digger and the width of the occupied strip of the temporary sprinkler being cut.

Table - 1.

Factor levels and variation intervals					
The main factors	Designation code	Variation intervals	Levels		
			Bottom (-)	Plain (o)	top (+)
The angle of installation of the upper edge of the blade to the direction of travel $\gamma_{ED}$ , degree.					
Exponent, $n$	$x_1$	10	30	40	50
Movement speed $\vartheta_M$ , m/s	$x_2$	0,5	0,5	1	1,5
	$x_3$	0,3	0,6	0,9	1,2

The results of the experiments were processed on a computer in the experimental planning laboratory of the UzAMRI.

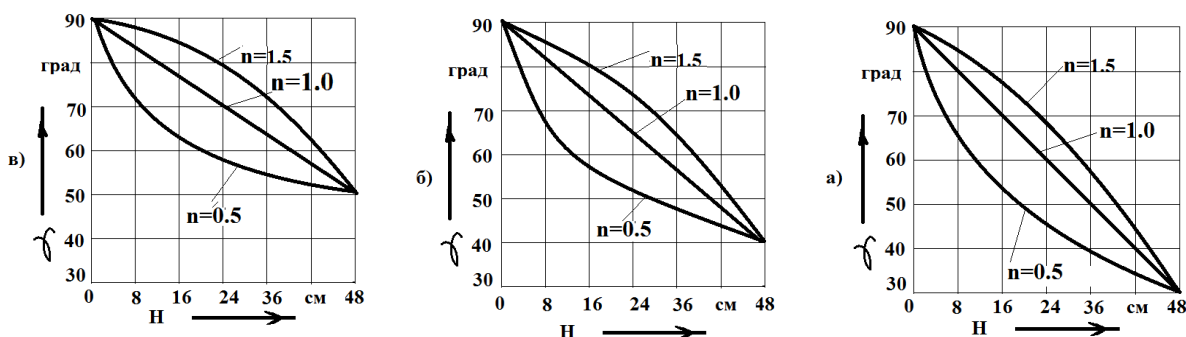


Fig.2. Regularities of changing the angles of the horizontal generatrices of the experimental dumps of the working body of the canal digger  $n_{pu} \gamma_{ED}=30^\circ$ ; б)  $n_{pu} \gamma_{ED}=40^\circ$ ; в)  $n_{pu} \gamma_{ED}=50^\circ$ ;  $H$  - is the height of the body.

To test the hypothesis of a priori variances of the experiments, the Student's t test was used at a significance level  $q = 0.05$ .

After processing the experimental results and assessing the significance of the coefficients, the following regression equations were obtained, which adequately describe:

- traction resistance of the working body of the canal digger:

$$Y_R = 387,65 + 33,68x_1 + 21,44x_2 + 66,72x_3 + 93,62x_1^2 - 27,23x_1x_2 - 59,09x_2^2 - 45,56x_2x_3, H \quad (2)$$

- the width of the occupied strip of the temporary sprinkler:

$$Y_{B_2} = 0,61 + 0,03x_1 + 0,015x_2 + 0,07x_3 + 0,072x_1^2 + 0,016x_1x_2 - 0,037x_1x_3 + 0,011x_2^2 + 0,011x_2x_3 - 0,012x_3^2, m \quad (3)$$

With the joint solution of the regression equations (2 and 3) at  $Y_R \rightarrow \min$  and  $0,6 \leq Y_{B_2} \leq 0,7$  m by the method of penalty functions, the optimal values of the factors were obtained.

For clarity, two-dimensional sections were built using a well-known technique. When considering the two-dimensional sections of the response surfaces constructed with respect to the factors  $X_1$  and  $X_3$ , the factor  $X_2$  was fixed  $X_2 = +1,0$  which corresponds to the optimal value according to Table 2.

As a result of calculations, the following equations were obtained:

$$Y_R = 350 + 6,45x_1 + 21,16x_3 + 93,62x_1^2 \quad 4)$$

Table 2

Optimal values of factors

Factors	Optimal values	
	coded	natural
$x_1$	-0,06	40°
$x_2$	+1,0	1,5
$x_3$	-0,43	0,75 m/s

$$Y_{B_2} = 0,64 + 0,046x_1 + 0,081x_3 + 0,072x_1^2 - 0,037x_1x_3 - 0,012x_3^2 \quad (5)$$

Here equation (4) is nothing but the equation of a parabola. Differentiating equation (5) with respect to factors  $X_1$  and  $X_3$ , we obtain the following system of equations:

$$\begin{aligned} \frac{\partial y}{\partial x_1} &= 0,046 + 0,144x_1 - 0,037x_3 \\ \frac{\partial y}{\partial x_3} &= 0,08 - 0,037x_1 - 0,024x_3 \end{aligned} \quad (6)$$

Solving the system of equations (6), we find the coordinates of the center of the response surface, i.e.  $X'_1=0,38$  and  $X'_3=2,75$  at which the width of the occupied strip of the temporary sprinkler is  $Y_{B_{2s}}=0,76$ .

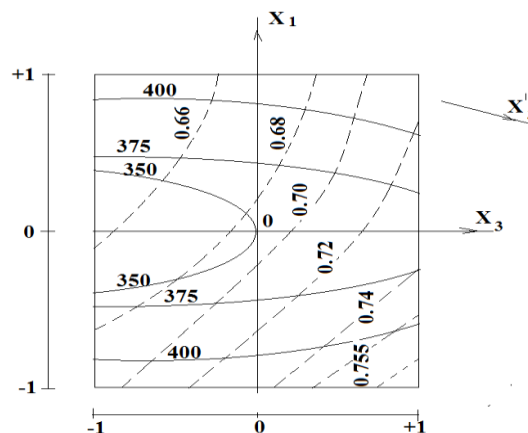
Next, we determine the angles of rotation of the new coordinates relative to the old ones

$$\operatorname{tg} 2\alpha = \frac{b_{ij}}{b_{ii}-b_{jj}} = \frac{-0,037}{0,072+0,012} = -0,4405; \quad \alpha = -12^\circ.$$

After calculating the coefficients, the regression equation (5) will be written in the canonical form:

$$Y_{B_2} - 0,79 = 0,073x_1^2 - 0,011x_3^2 \quad (7)$$

Substituting different values of the optimization criterion into equation (7), we obtain equations of the second degree in the standard form, with the help of which a system of contour curves of equal width of the occupied strip of a temporary sprinkler is constructed, which is a minimax system (Figure 3.8). Substituting into equation (4) different values of the factors  $X_1$  and  $X_3$ , we construct a family of parabolas (Fig. 3.).



**Figure - 3. Two-dimensional cross-section of the response surface, characterizing the traction resistance and the width of the occupied strip of the temporary sprinkler at  $X_2=+1,0$**

## CONCLUSION

Analysis of two-dimensional sections (Fig. 3.) shows that with an increase or decrease in the values of the factor  $X_1$  from its base value ( $X_1 = 0$ ), the traction resistance of the working body of the canal digger increases.

With an increase in the value of the factor  $X_1$  from 0 to +1.0, the width of the occupied strip of the temporary sprinkler decreases, and with

a decrease in the value of the factor  $X_1$  from 0 to -1.0, the width of the occupied strip of the temporary sprinkler increases.

With an increase in the value of the factor  $X_3$  from -1.0 to +1.0, the traction resistance of the working body of the canal digger and the width of the occupied strip of the temporary sprinkler increase.

Jointly analyzing the response surfaces, taking into account that according to the initial requirements  $B_2 \leq 0.7$  m, it can be noted that with a fixed value of  $X_2 = +1.0$ , the most rational values of the factors under study are  $X_1 = -0.2 \dots 0.1$ ,  $X_3 = -0.5 \dots -0.1$ .

With these values of the factors, the traction resistance of the working body of the canal digger is not more than 350 N, and the width of the occupied strip of the temporary sprinkler is not more than 0.70 m.

The values of the investigated factors are respectively equal:  $X_1 = 38 \dots 410$ ;  $X_2 = 1.5$ ;  $X_3 = 1.29 \dots 1.59$  m / s.

## REFERENCES

1. Bakhramov F.Kh, Kurbanov A.T and other. Theoretical prerequisites for determining the rational parameters of temporary irrigators. Journal of Critical Reviews. ISSN 2394-5125. Vol 7, ISSUE 13.2020. [in English]
2. Bakhramov F.Kh., Karshiev F. U., Sheraliev M. Theoretical Substantiation of the Basic Parameters of a Channel Digger. ISSN:2350-0328. International Journal of Advanced Research in Science, Engineering and Technology. Vol. 7, Issue 6, June 2020. [in English]
3. Gallyamov R.M. Influence of displacement of the plow body PYa-3-35 on the quality of plowing // Mechanization and electrification of socialist agriculture. 1978. No. 2.-C.11-13. [in Russian]
4. Imandosov A.T. Substantiation of the parameters and layout of the body of a two-tier plow for work at high speeds in the cotton growing area. Diss. Candidate of Engineering Sciences, Yangiyul. 1991.-p. 130. [in Russian]
5. Listopad GE, Sharshak VK, Solodoboiev VV Reclamation machines, tools for the temporary irrigation network. Moscow: Agropromizdat, 1986.-126 p. [in Russian]
6. Manabaev N., Bakhramov F. The choice of the transverse profile of a temporary sprinkler.- book: Mechanization of labor-intensive production processes in the cotton growing zone. Materials of the scientific and practical conference. UzNIIME, UzASKhN. Tashkent, 1992.-P.15-16. [in Russian]
7. Bakhramov F. Kh. Substantiation of the parameters of the working body of the canal digger for cutting temporary sprinklers. Abstract dissertation. Candidate of Engineering Sciences. Yangiyul. 1995.-115 p. [in Russian]
8. Khasanov S.M. Substantiation of the optimal parameters of canal diggers. Questions of agricultural mechanics. T-X IU.- Minsk. Harvest. 1964.- S. 5-28. [in Russian]
9. Osadchy A.P. Research of soil crumbling processes without seam turnover. Abstract of the dissertation for the degree of Doctor of Science. Tech. Science. - Volgograd. 1972.- 39 p. [in Russian]
10. Dospekhov B.A. Field experiment technique. -Moscow. Kolos. 1979.-416 s.

11. GOST 20915-75. Agricultural machinery. Methods for determining test conditions.- Moscow. From standards. 1975.-34 p. [in Russian]
12. Bakhramov F.Kh. Substantiate the shape of the working body of the canal opener. Collection of materials of the Republican scientific-technical conference "Perspectives of development of transport and road complex in the southern republics". Termiz. Surxon-Nashr. 2017. -s 28-29. [in Uzbek]